



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2673-34
Job Sheet 178489



Part No: D2673-34

Job Qty: 20 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP C 02.01.14 Removed deburr and inspect level 5 NG/EC IPP Rev:D Now 6061-T6 06-06-23
JLM IPP Rev:C Now on Waterjet 07-05-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Waterjet		18/06/03
100	Waterjet	20 pcs	6/15/18	6/15/18	0.01	0.33	Waterjet1		18/06/03
120	QC	20 pcs	6/15/18	6/15/18	0.00	0.00	QC8		9/13
130	Packaging	20 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3		DC 2018-06-05
140	QC21-SA	20 Ea	6/15/18	6/15/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2673
Descriptions: 130 - LOCATION WA003

DAS
21
9-89
JUN 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	1.0400 sf (.052 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	1	183	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	3.300Inches ± 0.010	3.310 3.290		
2	End Plate	2.247Inches ± 0.010	2.257 2.237		
3	End Plate	0.250Inches ± 0.010	0.260 0.240	Radius	

Plex 5/31/18 4:05 PM Dart.lajeunesse.marie



Container No: S077409



Part: D2673-34

Job No: 178489

Serial No/Batch: S077409

Revision:

Inspector:

Exp Date: 06/03/2018

Instructions:

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Date: 06/03/18